



INSTRUCTIONS—INSTRUCCIONES—CONSIGNES

3" STEP BAR, BODY BOLT MOUNT

AUTOMOTIVE PRODUCTS,

APPLICATION:

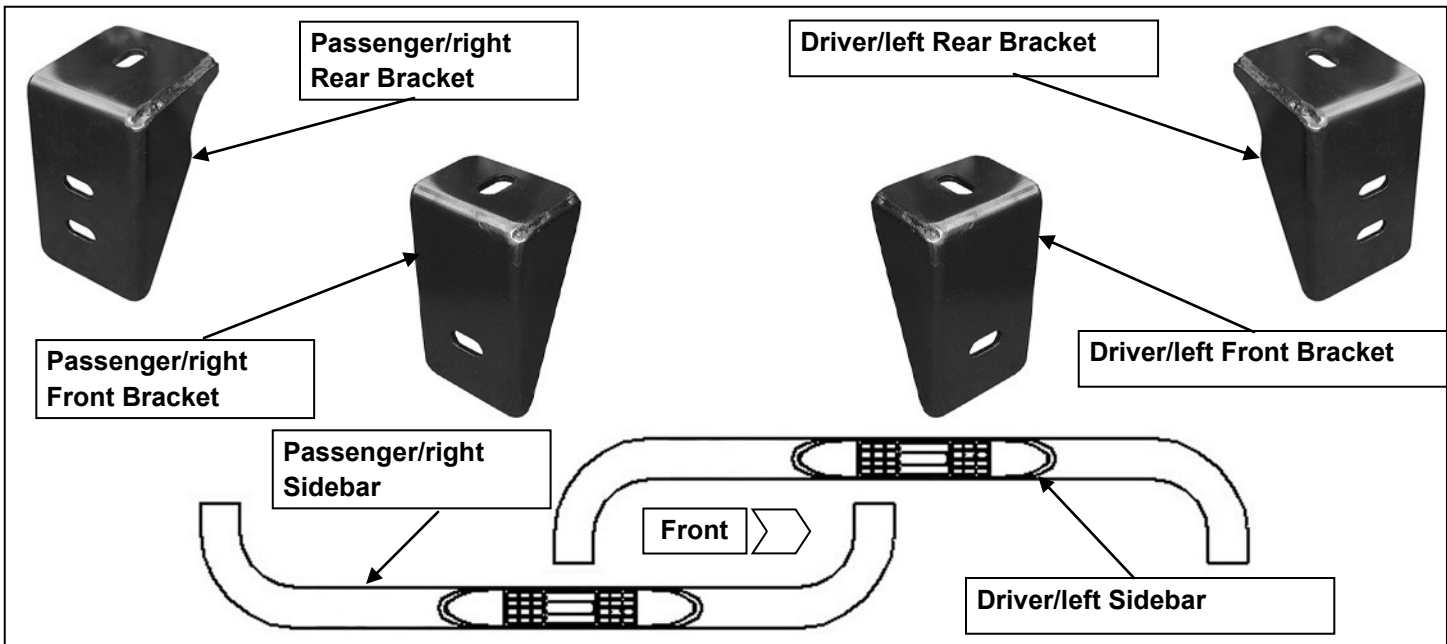
1988-1998 CK REGULAR CAB
 1995-1999 TAHOE/ 1992-1999 YUKON 2 DOOR
 1992-1994 BLAZER (FULL SIZE)

PART NUMBER:

23-0500, 23-0505

CONTENT – CONTENIDO -CONTENU

1	Driver/Left Side Bar	4	1/2" x 2" Hex Bolts
1	Passenger/Right Side Bar	4	1/2" x 1-1/2" OD x 1/8" Flat Washers
1	Driver/Left Front Mounting Bracket	4	1/2" Lock Washers
1	Passenger/Right Front Mounting Bracket	4	12-1.75mm x 120mm x 35mm Hex Bolts
1	Driver/Left Rear Mounting Bracket	4	12mm x 37mm x 3mm Flat Washers
1	Passenger/Right Rear Mounting Bracket	4	12mm Lock Washers



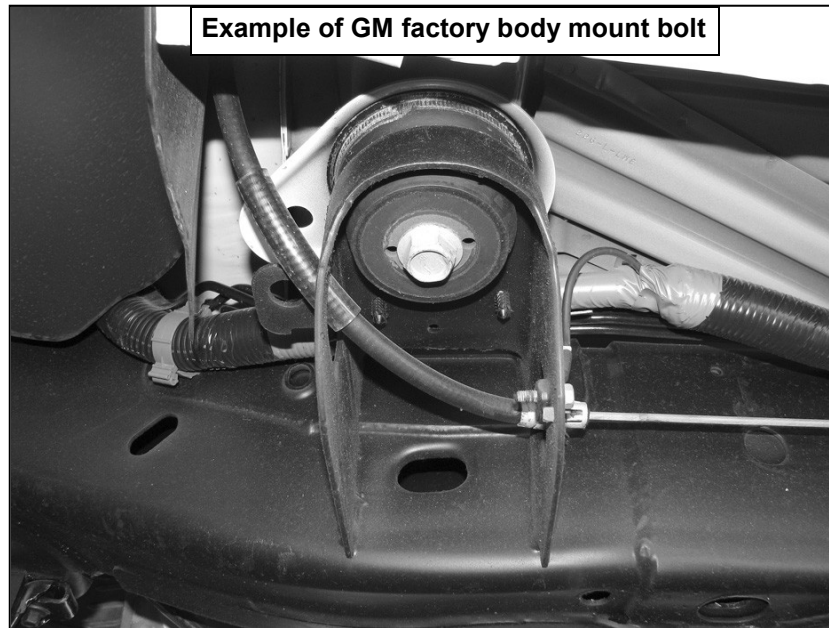
IMPORTANT ALERT: GM uses a very strong thread-locking compound on all body bolts. Use of an air assisted impact ratchet can cause damage to the threads on factory body mount bolts and the internal nut assembly because of this thread locking compound. We only recommend the use of hand tools to slowly remove and reinstall body mount bolts on all GM vehicles.



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CRITICAL INFORMATION: If during the removal process, it becomes increasingly difficult to unscrew the body mount bolt with hand tools, tighten the bolt several rotations to clear the thread locking compound from the threads, then reverse direction and continue to unscrew until the body mount bolt is out. Repeat this process as necessary on all GM body mount bolts. Use of an appropriate anti-seize compound is highly recommended for re-installation. Tighten body mount bolt to factory torque specifications for your particular model



PROCEDURE:

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTALLATION INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.

1. Start installation on the front, driver side of the vehicle. Remove the factory front body mount bolt.
2. Select the driver side front Mounting Bracket. Use the included (1) 12mm x 120mm Hex Bolt, (1) 12mm Lock Washer and (1) 12mm Flat Washer to attach the Bracket to the body mount. Leave hardware loose at this time. **IMPORTANT! To prevent unnecessary noise, adjust the position of all Mounting Brackets so that once tightened, the Mounting Brackets cannot come in contact with the factory steel body mount bracket.**
3. Move toward the rear of the vehicle. Remove the factory body mount bolt as described in **Step 1**. Select the driver side Rear Mounting Bracket. Bolt the rear Mounting Bracket in place as previously described in **Step 2**.
4. With assistance, position the Sidebar up to the front and rear Mounting Brackets. **IMPORTANT:** There are two slots in the rear Mounting Bracket. Select the appropriate mounting position to level the Sidebar with the pinch weld on the vehicle. Attach the Sidebar to the Brackets with the included (2) 1/2" x 2" Hex Bolts, (2) 1/2" Lock Washers and (2) 1/2" Flat Washers. Do not tighten hardware at this time.
5. Level and adjust the Sidebar, tighten all hardware and check all mounting locations for clearance between factory steel body mount brackets and Mounting Brackets. Once satisfied with fit, tighten all hardware.
6. Repeat **Steps 1—5** for passenger Sidebar installation.
7. Do periodic inspections to the installation to make sure that all hardware is secure and tight.



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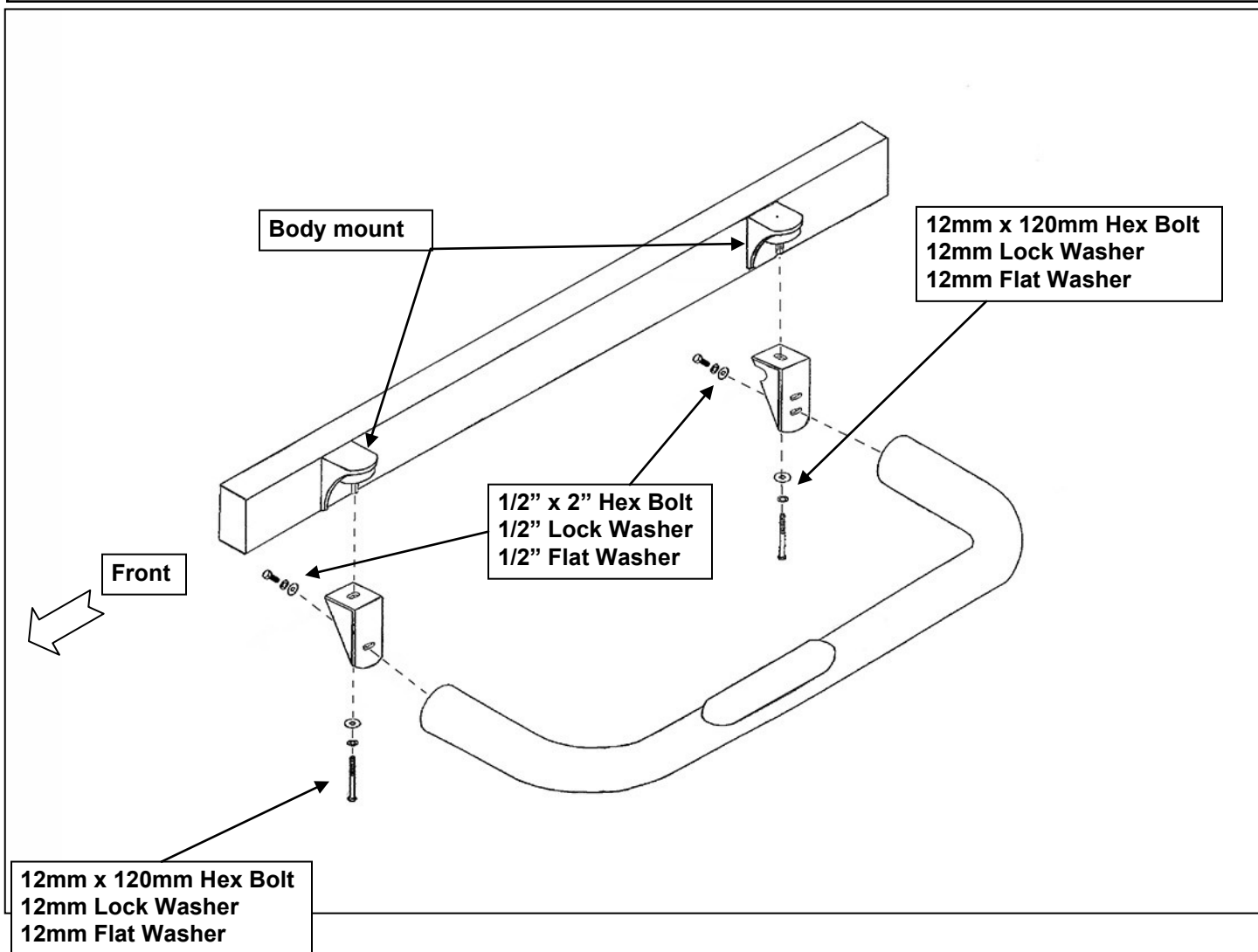
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To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.

Driver side installation illustrated



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